



Equipment List

SHEARING/SAWING

- (1) ACCUSHEAR 12' x 1/4" plate shear
- (1) Econoshlear 60" x .063ga capacity
- (1) Coil Line 24" x .05ga
- (1) Dual-head compound miter extrusion saw

LASER CUTTING

- (1) Trumpf TruLaser 5030, 5.0 kw 5' x 10' with Load / Unload
- (1) Trumpf TruLaser 1030, 2.5 kw 5' x 10' with Pallet Changer

PUNCHING

- (1) Trumpf Trumatic 2020-SMC
- (1) Trumpf Trumatic 2020
- (1) Trumpf Trumatic 2000

BENDING

- (1) Trumpf Trumabend V85 S – 95 ton 9 AX press brake
- (1) Trumpf Trumabend C110 10' – 130 ton 6 AX press brake
- (1) Trumpf Trubend 3066 100" – 65 ton 6 AX press brake
- (1) Trumpf Trubend 5130 12' – 160 ton press brake
- (1) Trumpf Trumabend V130 10' – 130 ton press brake

QUALITY INSPECTION

- (1) Virtek Laser QC inspection scanner
- (1) Fowler Trimos electronic vertical height gauge
- (2) Surface blocks (4x3, 3x2)

WELDING

- (1) Sciaky spot welder 100 KVA w/ solid state controller
- (1) Peer 100 KVA w/ solid state controller
- (3) Miller CP 250 Wire feed welders
- (2) Miller Syncrowave 350 LX Tig welders
- (1) Plasma torch

DEBURRING

- (1) SteelMaster dual-head 36-in wet deburring machine
- (1) Timesaver 24" wet single-head deburring machine
- (2) Sweco 24 cubic ft. vibratory bowls
- (2) 48" x 6" Belt sanders
- (1) 60" x 3" Belt sander

HARDWARE INSERTION

- (2) Haeger 824 Plus Fastener Insertion Systems
- (1) Pemsarter Series 4, air operated

POWDER-COATING/FINISHING

IPE 5-Stage Powder-Coating System
In-house Service

MILLS

- (1) HAAS Vertical Mill – VF-3SSYT
- (2) BIRMINGHAM Knee Mills

OTHERSERVICES

Assemblies/Sub-assemblies
Packaging/Labeling
Quick-ship stocking program